

### AMENDMENTS TO THE CLAIMS

Pursuant to 37 C.F.R. § 1.121 the following listing of claims will replace all prior versions, and listings, of claims in the application.

1. (Currently amended) A manufacturing method for a frame body that forms a metal frame body, comprising the steps of:

ring rolling a metal material to form a ring-shaped member;  
~~forming a rectangular member by~~ pressing and deforming the ring-shaped member in radial directions[[:]] thereof to form a rectangular member; and  
~~placing die forging the rectangular member in a mold to form a frame body; an pressing and die forging the rectangular member.~~

2. (Currently amended) A manufacturing method for a frame body according to claim 1, wherein when the rectangular member is formed, the an angle of a corner portion that imparts the rectangular shape to the rectangular member is made smaller than the a prescribed angle in the frame body after die forging.

3. (Previously presented) A manufacturing method for a frame body according to claim 1, wherein when forming the rectangular member, an insert is disposed inside the ring-shaped member.

4. (Previously presented) A manufacturing method for a frame body according to claim 2, wherein when forming the rectangular member, an insert is disposed inside the ring-shaped member.

5. (Currently amended) A manufacturing method for a frame body according to claim 1, wherein ~~forming the in the step of forming the ring-shaped member, the ring-shaped member is formed so as to have a height of the ring-shaped member in the an axial direction at a height that is equivalent to a plurality an integral multiple of a height of the frame body to be formed bodies when~~

forming the ring-shaped member, and

the manufacturing method further comprises the step of cutting the rectangular member at a height equivalent to the one frame body after ~~the~~ forming of the rectangular member to be die-forged using this ring-shaped member, and die forging these frame bodies separately.

6. (Canceled).

7. (Currently amended) A manufacturing method for a frame body according to claim 2, wherein ~~forming the~~ in the step of forming the ring-shaped member, the ring-shaped member is formed so as to have a height of the ring-shaped member in the an axial direction at a height that is equivalent to a plurality of an integral multiple of a height of the frame body to be formed bodies when forming the ring-shaped member; and

the manufacturing method further comprises the step of cutting the rectangular member at a height equivalent to the one frame body after ~~the~~ forming of the rectangular member using this ring-shaped member, and die forging these frame bodies separately to be die-forged.

8. (Currently amended) A manufacturing method for a frame body according to claim 3, wherein ~~forming the~~ in the step of forming the ring-shaped member, the ring-shaped member is formed so as to have a height of the ring-shaped member in the an axial direction at a height that is equivalent to a plurality an integral multiple of a height of the frame body to be formed bodies when forming the ring-shaped member, and

the manufacturing method further comprises the step of cutting the rectangular member at a height equivalent to the one frame body after ~~the~~ forming of the rectangular member to be die-forged using this ring-shaped member, and die forging these frame bodies separately.

9. (Currently amended) A manufacturing method for a frame body according to claim 4, wherein ~~in the step of forming the ring-shaped member, the ring-shaped member is formed so as to have forming the~~ a height of the ring-shaped member in the an axial direction at a height that is equivalent to a plurality an integral multiple of a height of the frame body to be formed bodies when forming the ring-shaped member, and

ring rolling a metal material to form a ring-shaped member;  
pressing and deforming the ring-shaped member in first radial direction thereof to form a first side, and in a second direction generally perpendicular to the first side, to form a rectangular member; and  
die forging the rectangular member in a mold to form a frame body.